

01547



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.5701
Job Sheet 199188



Part No: 647.5701

Job Qty: 2 pcs

Part Name: Cable Cutter GPS Mount



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 9/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17703

Note: DWG REV N/C IPP REV:A NEW ISSUE 13-07-15 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	2 pcs		9/4/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S207830

Part: 647.5701

Job No: 199188

Serial No/Batch: S207830

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/22/19

Plex 8/14/19 10:23 AM Dart.lajeunesse.marie

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	QC 4	2 pcs	9/4/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	DAS
					QC 4 - 46	75
					QC 4 - 68	9-89
					QC 4 - 72	8/22/2019
					QC 4 - 74	
					QC 4 - 75	
120	Packaging 3-1 - Stock - B4B	2 pcs	9/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
125	DC - 1 - B4B	2 pcs	9/4/19	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
						9-89
130	QC 21 - FG	2 pcs	9/4/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21
						9-89
Part Op 105 - Pick Kit						
Descriptions: 110 - QC4- 100% Inspect kits for completeness						
120 - Identify and pack for shipping as per PPP IIGPS-1 (647.5701) Location : FG019						
125 - Document Control - Photocopy bluefile & type labels per PPP IIGPS-1 (647.5701)						
130 - QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.5710	GPS Mount	2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5143383
647.5711	Shim	2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5143383
MS21042L08	Nut	4 Ea (2 ea)	105-Packaging 1 - Pick Kit	5143383
MS27039-08-14	Screw	4 Ea (2 ea)	105-Packaging 1 - Pick Kit	5143383
NAS1149FN832P	Washer (AN960-8)	8 Ea (4 ea)	105-Packaging 1 - Pick Kit	5143383

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	647.5710	2	3	0
	647.5711	2	16	0
	MS21042L08	4	1,411	0
	MS27039-08-14	4	264	0
	NAS1149FN832P	8	1,384	0

Part Specifications

Specifications could not be found.

Plex 8/14/19 10:23 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date : _____	Sequence #: _____		QTY Affected : _____		MRB (QSI042)
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details: _____			



REF. DWG. NO.
647.5700

INSTALLATION INSTRUCTIONS

REPORT
IIGPS-1
Rev. N/C
10/14/09

3.0 INSTALLATION

NOTE: Before starting the following installation, make aircraft safe for maintenance. Remove external power and disconnect battery. Maximum payload weight allowable on GPS Mount is 1.00 lbs.

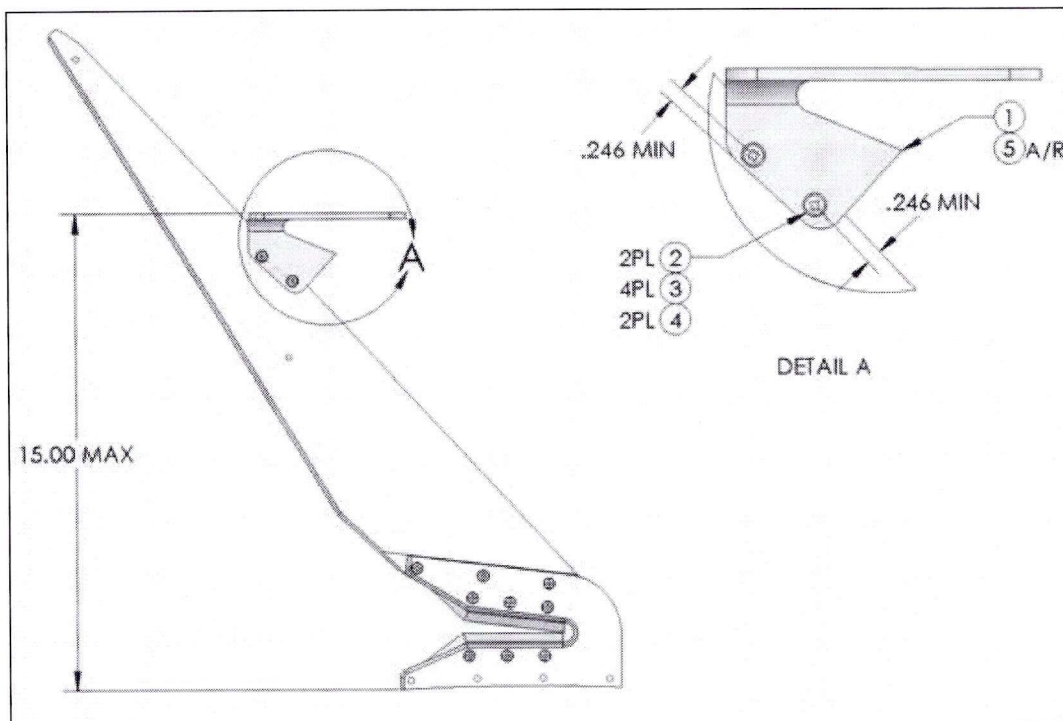


Figure 2: Installation of GPS Mount Kit

Parts List for Figure 2:

F/N	QTY	PART NUMBER	DESCRIPTION
1	1	647.5710	GPS Mount
2	2	601.3081	SCREW (MS27039-0814)
3	4	601.2764	WASHER (NAS1149FN832P)
4	2	601.2973	LOCKNUT (MS21042-08)
5	A/R	647.5711	SHIM

SEE NON-DISCLOSURE NOTICE
ON THE COVER PAGE